**GSB Chemical Co.** 

Chemwatch: **21-9623** Version No: **4.1.1.1** 

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 16/07/2014 Print Date: 11/11/2015 Initial Date: Not Available S.GHS.AUS.EN

#### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### **Product Identifier**

Product name	KCB Gun Wash
Synonyms	Gun cleaner., Product Code: GW
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

## Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Use according to manufacturer's directions.

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Spray gun cleaner.

#### Details of the supplier of the safety data sheet

Registered company name	GSB Chemical Co.					
Address	4 Camp Road Broadmeadows 3047 VIC Australia					
Telephone	1 3 9457 1125 (8am-5pm, Monday - Friday)					
Fax	+61 3 9459 7978					
Website	Not Available					
Email	info@gsbchem.com.au					

## Emergency telephone number

Association / Organisation	Not Available				
Emergency telephone numbers	+61 3 9457 1125 (8am-5pm, Monday - Friday)				
Other emergency telephone numbers	13 11 26 (After hours)				

## **SECTION 2 HAZARDS IDENTIFICATION**

## Classification of the substance or mixture

## HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the Model WHS Regulations and the ADG Code.

Poisons Schedule	S5
GHS Classification [1]	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Eye Irritation Category 2A, Reproductive Toxicity Category 2, STOT - SE (Resp. Irr.) Category 3, STOT - SE (Narcosis) Category 3, Aspiration Hazard Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements









SIGNAL WORD DANGER

## Hazard statement(s)

H225	Highly flammable liquid and vapour
H302	Harmful if swallowed
H312	Harmful in contact with skin
H332	Harmful if inhaled
H319	Causes serious eye irritation

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H361	Suspected of damaging fertility or the unborn child
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H304	May be fatal if swallowed and enters airways
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects
AUH066	Repeated exposure may cause skin dryness and cracking

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.				
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.				
P271	Jse only outdoors or in a well-ventilated area.				
P281	se personal protective equipment as required.				
P240	Ground/bond container and receiving equipment.				
P241	lse explosion-proof electrical/ventilating/lighting//equipment.				
P242	Use only non-sparking tools.				
P243	Take precautionary measures against static discharge.				
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.				
P270	Do not eat, drink or smoke when using this product.				
P273	Avoid release to the environment.				
P280	Wear protective gloves/protective clothing/eye protection/face protection.				

## Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.					
P308+P313	IF exposed or concerned: Get medical advice/attention.					
P331	Do NOT induce vomiting.					
P363	Wash contaminated clothing before reuse.					
P370+P378	n case of fire: Use alcohol resistant foam or normal protein foam for extinction.					
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.					
P337+P313	If eye irritation persists: Get medical advice/attention.					
P391	Collect spillage.					
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.					
P302+P352	IF ON SKIN: Wash with plenty of soap and water.					
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.					
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.					
P330	Rinse mouth.					

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.		
P405	Store locked up.		
P403+P233	Store in a well-ventilated place. Keep container tightly closed.		

## Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

## **SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

#### Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
108-94-1	30-60	cyclohexanone
78-93-3	10-<30	methyl ethyl ketone
64742-95-6.	10-<30	naphtha petroleum, light aromatic solvent
Not Available	NotSpec.	ingredients at levels determined not to be hazardous

## **SECTION 4 FIRST AID MEASURES**

## Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

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	<ul> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> </ul>
	► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs:  ► Immediately remove all contaminated clothing, including footwear.  ► Flush skin and hair with running water (and soap if available).  ► Seek medical attention in event of irritation.
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Figure (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically for simple ketones:

## BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool
- ▶ Give activated charcoal.

## ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

#### **EMERGENCY DEPARTMENT**

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## **SECTION 5 FIREFIGHTING MEASURES**

### Extinguishing media

- Alcohol stable foam
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Do not use a water jet to fight fire.

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#### Special hazards arising from the substrate or mixture

Fire Incompatibility

Fire Fighting

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### Advice for firefighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
  - If safe, switch off electrical equipment until vapour fire hazard removed
  - Use water delivered as a fine spray to control the fire and cool adjacent area.
  - Avoid spraying water onto liquid pools.
  - Do not approach containers suspected to be hot.
  - ▶ Cool fire exposed containers with water spray from a protected location.
  - ▶ If safe to do so, remove containers from path of fire.

## Fire/Explosion Hazard

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
  - Heating may cause expansion or decomposition leading to violent rupture of containers.
  - On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include; carbon dioxide (CO2) other pyrolysis products typical of burning organic material

#### **SECTION 6 ACCIDENTAL RELEASE MEASURES**

#### Personal precautions, protective equipment and emergency procedures

# Minor Spills

- ▶ Remove all ignition sources.
- Clean up all spills immediately.

- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- ▶ Collect residues in a flammable waste container.

- ▶ Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Major Spills
- Increase ventilation. Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling
- Absorb remaining product with sand, earth or vermiculite
- Collect solid residues and seal in labelled drums for disposal
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## **SECTION 7 HANDLING AND STORAGE**

#### Precautions for safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin
- Electrostatic discharge may be generated during pumping this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Avoid splash filling.
- Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area. Safe handling
  - Prevent concentration in hollows and sumps.
  - DO NOT enter confined spaces until atmosphere has been checked.
  - Avoid smoking, naked lights, heat or ignition sources.
  - ▶ When handling, DO NOT eat, drink or smok
  - Vapour may ignite on pumping or pouring due to static electricity.
  - DO NOT use plastic buck
  - Earth and secure metal containers when dispensing or pouring product.
  - Use spark-free tools when handling.
  - Avoid contact with incompatible materials.
  - Keep containers securely sealed.
  - Avoid physical damage to containers.
  - Always wash hands with soap and water after handling.
  - ▶ Work clothes should be laundered separately.

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- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped
- Other information 
   Keep containers securely sealed.
  - ► Store away from incompatible materials in a cool, dry well ventilated area.
  - Protect containers against physical damage and check regularly for leaks.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

#### Conditions for safe storage, including any incompatibilities

- Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ► Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
  - ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
  - ► Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
  - ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

Suitable container

► Avoid reaction with oxidising agents

#### **SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

#### **Control parameters**

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	cyclohexanone	Cyclohexanone	100 mg/m3 / 25 ppm	Not Available	Not Available	Sk
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	445 mg/m3 / 150 ppm	890 mg/m3 / 300 ppm	Not Available	Not Available

#### **EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
cyclohexanone	Cyclohexanone; (Ketohexamethylene)	20 ppm	20 ppm	5000 ppm
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
naphtha petroleum, light aromatic solvent	Aromatic hydrocarbon solvents; (High flash naphtha distillates; Solvent naphtha (petroleum), light aromatic)	3.1 ppm	34 ppm	410 ppm

Ingredient	Original IDLH	Revised IDLH
cyclohexanone	5,000 ppm	700 ppm
methyl ethyl ketone	3,000 ppm	3,000 [Unch] ppm
naphtha petroleum, light aromatic solvent	Not Available	Not Available
ingredients at levels determined not to be hazardous	Not Available	Not Available

#### **Exposure controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

# Appropriate engineering controls

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, furnes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid furnes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)

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direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of

1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

#### Personal protection



rapid air motion)







# Eye and face protection

Safety glasses with side shields. Chemical goggles

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

#### Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact
  - chemical resistance of glove material,
  - glove thickness and
- Hands/feet protection dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- ▶ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

#### **Body protection**

See Other protection below

- Overalls.
- PVC Apron
- PVC protective suit may be required if exposure severe.
- ▶ Ensure there is ready access to a safety shower.

## Other protection

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and

#### Thermal hazards

Not Available

## Respiratory protection

Not Available

## **SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

## Information on basic physical and chemical properties

Appearance Clear liquid with a characteristic odour; not miscible with water. Physical state #00Liquid Relative density (Water = 1) 0.83 Page 7 of 12

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Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	79-135	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-6	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	>95
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	#01immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## **SECTION 10 STABILITY AND REACTIVITY**

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## **SECTION 11 TOXICOLOGICAL INFORMATION**

## Information on toxicological effects

nformation on toxicologic	cal effects
Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.  The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.  Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.  Cyclohexanone vapour irritates the nose, throat and eyes. It may cause inco-ordination, low body temperature, damage to the lungs, liver and kidney, breathlessness, unconsciousness and even death depending on the dose.  Inhalation hazard is increased at higher temperatures.  Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.  Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.  Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea.  Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.  Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.  Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption.  Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.  Open cuts, abraded or irritated skin should not be exposed to this material  There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time.  Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.  Aromatic hydrocarbons may produce sensitivity and redness of the skin. They are not likely to be absorbed into the body through the skin but branched species are more likely to.
Еуе	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.  Undiluted cyclohexanone placed in the eyes of rabbits produced marked irritation and eye injury.  Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.  Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.  Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.  There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.  Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

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Long term cyclohexanone exposure may cause liver and kidney changes. Clouding of the eye lens and cataract development may occur. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS] TOXICITY IRRITATION KCB Gun Wash Not Available Not Available TOXICITY IRRITATION Dermal (rabbit) LD50: 947.8  $mg/kg^{[2]}$ Eye (human): 75 ppm Inhalation (rat) LC50: 8000 ppm/4hE<sup>[2]</sup> Eye (rabbit): 0.25 mg/24h SEVERE cyclohexanone Eye (rabbit): 4.74 mg SEVERE Oral (rat) LD50: 1535 mg/kgd<sup>[2]</sup> Skin (rabbit): 500 mg(open) mild TOXICITY IRRITATION Dermal (rabbit) LD50: >8100 mg/kg<sup>[1]</sup> - mild Inhalation (rat) LC50: 23.5 mg/L/8H $^{[2]}$ Eye (human): 350 ppm -irritant methyl ethyl ketone Inhalation (rat) LC50: 50.1 mg/L/8 hr<sup>[2]</sup> Eye (rabbit): 80 mg - irritant Oral (rat) LD50: 3474.9 mg/kg<sup>[1]</sup> Skin (rabbit): 402 mg/24 hr - mild Skin (rabbit):13.78mg/24 hr open TOXICITY IRRITATION Dermal (rabbit) LD50: >1900 mg/kg<sup>[1]</sup> Nil reported naphtha petroleum, light aromatic solvent Inhalation (rat) LC50: >3670 ppm/8 h \*[2] Oral (rat) LD50: >4500 mg/kg<sup>[1]</sup> ingredients at levels TOXICITY IRRITATION determined not to be Not Available Not Available hazardous Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	✓	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	<b>~</b>
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	✓

Legend:

★ - Data available but does not fill the criteria for classification

✓ – Data required to make classification available
 ○ – Data Not Available to make classification

#### **SECTION 12 ECOLOGICAL INFORMATION**

## Toxicity

Ingredient	Endpoint	Test Duration	Species	Value	Source
cyclohexanone	LC50	96	Fish	71.940mg/L	3
cyclohexanone	EC50	48	Crustacea	>100mg/L	2
cyclohexanone	EC50	72	Algae or other aquatic plants	32.9mg/L	2
cyclohexanone	EC0	24	Crustacea	=526mg/L	1
cyclohexanone	EC10	72	Algae or other aquatic plants	3.56mg/L	4
cyclohexanone	EC100	24	Crustacea	=1240mg/L	1
methyl ethyl ketone	LC50	96	Fish	228.1300mg/L	3
methyl ethyl ketone	EC50	48	Crustacea	3080mg/L	2
methyl ethyl ketone	EC50	96	Algae or other aquatic plants	>5000mg/L	4
methyl ethyl ketone	EC0	24	Crustacea	2600mg/L	4
methyl ethyl ketone	EC3	168	Algae or other aquatic plants	>=12000mg/L	1
naphtha petroleum, light aromatic solvent	EC50	48	Crustacea	6.14mg/L	1
naphtha petroleum, light aromatic solvent	EC50	72	Algae or other aquatic plants	3.290mg/L	1
naphtha petroleum, light aromatic solvent	EC10	72	Algae or other aquatic plants	1.130mg/L	1

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Cyclohexone: Koc: 10; Half-life (hr) air: 24-100; Half-life (hr) H2O surface water: 74 -100; Henry's atm m3/mol: 1.20E-05; BOD 5: 1.232, 32%; COD: 100%; ThOD: 2.605; log BCF: 0.39. Environmental Fate: Cyclohexanone is unlikely to bioconcentrate in aquatic organisms; therefore, potential for secondary poisoning is low.

Atmospheric Fate: Cyclohexanone degrades rapidly by reaction with sunlight.

Aquatic Fate: Cyclohexanone is biodegradable in water and is expected to be eliminated by volatilization, photolysis and biodegradation.

Terrestrial Fate: Cyclohexone is considered to be highly mobile in soil.

Ecotoxicity: Cyclohexone has low acute toxicity potential for freshwater fish and Daphnia magna water fleas and has slight acute toxicity to algae and protozoa, and moderate acute toxicity to bacteria

For Methyl Ethyl Ketone:

log Kow: 0.26-0.69;

log Koc: 0.69;

Koc: 34:

Half-life (hr) air: 2.3:

Half-life (hr) H2O surface water: 72-288:

Henry's atm m3 /mol: 1.05E-05: BOD 5: 1.5-2.24, 46%:

COD: 2.2-2.31, 100%;

ThOD: 2.44:

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilization of methyl ethyl ketone from moist and dry soil surfaces is expected. The volatilization half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions.

Aquatic Fate: Methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water and is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Bioconcentration is expected to be low in aquatic systems.

Atmospheric Fate: Methyl ethyl ketone will exist solely as a vapour in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemicallyproduced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight

Ecotoxicity: Methyl ethyl ketone is not acutely toxic to fish, specifically, bluegill sunfish, guppy, goldfish, fathead minnow, mosquito fish, Daphnia magna water fleas and brine shrimp. For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Hydrocarbons: log Kow 1. BCF~10.

For Aromatics: log Kow 2-3.

BCF 20-200. For C5 and greater alkanes: log Kow 3-4.5. BCF 100-1,500.

For Alkanes, Benzene, Toluene, Ethylbenzene, Xylene (BTEX):

Environmental Fate: Microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Some hydrocarbons will become associated with marine sediments likely to be spread over a fairly wide area of sea floor. Under aerobic conditions, hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes, they produce water, methane and carbon dioxide. Anaerobic degradation is slower than aerobic. Biodegradation can eliminate the contaminants without dispersing them throughout the environment. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Hydrocarbons with condensed ring structures, such as PAHs (polycyclic aromatic hydrocarbons) with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation. Straight chain hydrocarbons and aromatics degrade more readily than highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilization and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialized hydrocarbon degraders; n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs.

Atmospheric Fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less. Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially susceptible to direct photolysis

Aquatic Fate: Volatilization half-life predicted as 7 days (ponds), 1.5 days (rivers), 6 days (lakes). Volatilization rate of naphthalene and its substituted derivatives estimated to be slower. The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm seas which is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals. Ecotoxicity: Effects on freshwater/saltwater organisms: Hydrocarbons are hydrophobic. Such substances produce toxicity in aquatic organisms by a mechanism referred to as "non-polar narcosis" or "baseline" toxicity. Toxic effects are often observed in species such as blue mussel, water fleas, freshwater green algae, marine copepods and amphipods

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

DO NOT discharge into sewer or water

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
cyclohexanone	LOW	LOW
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)

## Bioaccumulative potential

•	
Ingredient	Bioaccumulation
cyclohexanone	LOW (BCF = 2.45)
methyl ethyl ketone	LOW (LogKOW = 0.29)

## Mobility in soil

Ingredient	Mobility
cyclohexanone	LOW (KOC = 15.15)
methyl ethyl ketone	MEDIUM (KOC = 3.827)

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#### Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

#### Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- $\blacktriangleright \ \ \text{Where possible retain label warnings and SDS and observe all notices pertaining to the product.}$

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- 110030

# Product / Packaging disposal

RecyclingDisposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility
  can be identified.
- ► Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

## **SECTION 14 TRANSPORT INFORMATION**

#### **Labels Required**



Marine Pollutant



HAZCHEM

•3YE

## Land transport (ADG)

UN number	1263
Packing group	П
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Environmental hazard	No relevant data
Transport hazard class(es)	Class 3 Subrisk Not Applicable
Special precautions for user	Special provisions 163 * Limited quantity 5 L

## Air transport (ICAO-IATA / DGR)

UN number	1263	
Packing group	II	
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)	
Environmental hazard	No relevant data	
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3L	
Special precautions for user	Special provisions  Cargo Only Packing Instructions  Cargo Only Maximum Qty / Pack  Passenger and Cargo Packing Instructions  Passenger and Cargo Maximum Qty / Pack	A3 A72 A192 364 60 L 363 5 L

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Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1L

#### Sea transport (IMDG-Code / GGVSee)

UN number	1263
Packing group	П
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Environmental hazard	Marine Pollutant
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
Special precautions for user	EMS Number F-E, S-E Special provisions 163 Limited Quantities 5 L

## Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	cyclohexanone	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	methyl ethyl ketone	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	naphtha petroleum, light aromatic solvent	Υ

## **SECTION 15 REGULATORY INFORMATION**

## Safety, health and environmental regulations / legislation specific for the substance or mixture

## CYCLOHEXANONE(108-94-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

## $\parallel$ METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

## NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT(64742-95-6.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

Not Applicable

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (naphtha petroleum, light aromatic solvent; cyclohexanone; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## **SECTION 16 OTHER INFORMATION**

#### Other information

## Ingredients with multiple cas numbers

Name	CAS No
naphtha petroleum, light aromatic solvent	25550-14-5., 64742-95-6.

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Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$ 

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index